

B Series - B10

450 kg (1000 lb) Capacity

Horizontal Balancing Machine

**HORIZONTAL AXIS,
GENERAL PURPOSE,
SOFT BEARING,
BALANCING MACHINE**

DESCRIPTION

The B10 is a dynamic, horizontal axis, soft bearing Balancing Machine. This is a precision balancing machine that can be used with any IRD Balancing instrument. It is suited for balancing small to medium weight rotors such as motor armatures, fans, turbines, etc.

The machine is constructed from heavy gauge steel weldments and can be mounted to existing shop floors without the need for a special foundation. Two work supports with rollers are used to support the rotor journals. Each work support has a built in height adjustment to accommodate rotors with unequal journal diameters. One work support pedestal can be moved on the machine bed to accommodate different length rotors.

The drive system consists of a DC variable speed motor with a belt drive. The motor controller is mounted inside the control console and is equipped with regenerative braking for quick stops. The B10 is supplied completely wired and ready to connect to existing input power. Optional instrument packages, V-Block rotor work supports, drive power systems and negative load hold downs are available.



GENERAL SPECIFICATIONS:

- Weight Capacity: 450 kg (1000 lb)
- Max. Rotor Dia: 1000 mm (40 in)
- Max. Sensitivity: 2 g mm (0.08 g in)
- Standard Bed Length: 1400 mm (55 in)
- Journal Dia Range: 13 – 203 mm (0.5 – 8 in)
- Journal to Journal Separation: 152 – 1250 mm (6 – 49.5 in)
- Drive Type: Underslung Belt Drive with manual belt tensioning.
- Drive Motor (std): DC 1.5 kW (2 HP) Variable speed motor with encoder.
- Balancing Speed Range: 250 to 6000 RPM
- Number of Balance Planes: 1 or 2
- Encoder output port: Used by IRD Balancing instruments for determining rotor angular position.

- Standard Accessories: (3) Flat drive belts, (2) roller work supports, suspension motion locks, end thrust assemblies, motor control console.
- General configuration (without rotor):
 - Dim: 3556 x 940 x 1168 (l x w x h) (140 x 37 x 46 in) (l x w x h)
 - Weight: 594 kg (1310 lb)
 - Power (std): 230VAC, 50 or 60 Hz
 - Temperature: Operating 0 to +40°C

OPTIONAL FEATURES:

- Rotor Safety Hold Downs
- V-Block Rotor Work Supports
- Negative Load Hold Downs
- Large Diameter Rollers
- Narrow Width Roller Work Supports
- 236 Digital Balancing Instrument
- 246 Portable Balancing Instrument
- 295 Touch Screen Balancing Instrument
- Larger Drive Motor
- External Transformers for Other Voltages

STANDARD CONFIGURATIONS

B10 Basic Machine	Brief Description	Detailed Description
E00470-1	Complete B10 Balancing Machine with 1.5 kw (2 HP), 1750 RPM DC motor for 230VAC, 1 phase , 50 or 60 Hz Operation	Complete B10 Balancing Machine includes a machine bed, 2 pedestals (the right pedestal is height adjustable, left is movable along the length of the bed), 2 roller work supports, drive motor with encoder, motor controller with regenerative braking and drive belts. For 230 VAC operation. This machine does not include a balancing instrument or sensors which must be purchased separately.

Part #	E00470-1 includes
	Basic B10 balancing machine with machine bed, 2 pedestals, drive motor, control console and motor controller.
E23917	Flat drive belt, 12mm wide x 3048mm long (0.5 x 120 in)
E23916	Flat drive belt, 12mm wide x 3556mm long (0.5 x 140 in)
E23915	Flat drive belt, 12mm wide x 4064mm long (0.5 x 160 in)
E13400	Roller work support, pivoting, no height adjustment with (2) 76mm diax13mm wide rollers (3x0.5 in). 2 included.
E23843	End thrust assemblies, 2 included
E23857	Operation manual for B10 Balancing System-English

Part #	Balancing Instrument Options
E00303	Model 236 Digital Balancing Instrument with all accessories needed for balancing. Includes the 236 Balancing Instrument, two 546DP (direct prod) vibration sensors with brackets and magnetic tips, photoelectric speed sensor, reflective tape and all cables.
E00310	Model 246 Portable Balancing Instrument with all accessories needed for balancing. Includes the 246 Balancing Instrument, two 546DP (direct prod) vibration sensors with brackets and magnetic tips, photoelectric speed sensor, reflective tape and all cables.
E00360	Model 295 Touch Screen Balancing Computer with all accessories needed for balancing. Includes the 295 Balancing Instrument, two 546DP (direct prod) vibration sensors with brackets and magnetic tips, photoelectric speed sensor, reflective tape and all cables.



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Part #	Other Options, Accessories and Supplies
E18806	Rotor safety hold down with counter roller. Fits E13400 roller work support, 2 recommended
E03803	V-block Rotor Work Supports, 2 recommended
E24035	V-Block pivot assembly. Fits under V-Block and provides better plane separation when balancing, 2 recommended
E24924	Negative load hold down assembly for rotors with an outboard center of gravity. Fits E13400 roller work support and B10 pedestal suspension.
E13434	Replacement roller for standard E13400 roller work support, 76mm diax13mm, 2 required per roller work support.
E13435	Large diameter roller, 127mm diax13mm (5 x0.5 in), fits directly in E13400. 2 required per roller work support.
E23630	Bed extension 1397 mm (55 in) long
E37749	Sliding safety enclosure for machine, non-interlocked.
E02785	546DP Vibration sensor- no magnetic tip or mtg. bracket
E10170	Magnetic tip for 546DP vibration sensor
E04690	Cable for use with 544/546DP vibration sensor
E11194	546DP Vibration sensor, magnetic tip and mtg. bracket kit
E21000	Photoelectric speed sensor, standard, reflective tape trigger, 25-610 mm (1-24 in) range
E21200	Reflective tape for use with speed sensor, 47.5m (150 ft)
E10179	Cable for use with E21000 photoelectric speed sensor, 7.6m (25 ft)
E44847	Flat drive belt, 12mm wide x 3430mm long (0.5 x 135 in)
E44848	Flat drive belt, 12mm wide x 3810mm long (0.5 x 150 in)
E11820	Balancing wax, sold by the pound
E32147	Epoxy balancing weight compound kit, 2 lb package
E04753	Balancing weights, set of 16, C-shaped with set screw
E11946	Balancing clips for squirrel cage fans (7 sizes of 100 ea)